Technical Data Sheet

VISCOM-RI-MARK - Uncoated Papers

Issue date : 18/05/2011
Date last modification : 15/11/2011

04973 RI-213 GLOSS SILVER ASP26 PERMANENT WK120

Face Material

Gloss silver metallised rigid vinyl.

Type	Rigid vinyl	
Colour and Finish	Gloss silver	
Weight	105 g/m² ±10%	ISO-536
Thickness	80 µ ±10%	ISO 534-80

Adhesive

Solvent based acrylic permanent adhesive featuring high cohesion and good water resistance. Designed for a wide variety of substrates such as glass, ABS, PS, PVC. Unsuitable for apolar surfaces (like PE and PP).

Reference	ASP26 permanent
Type	Acrylic permanent
Min. Appl. Temp.	+10℃
Service Temp.	-20℃/+130℃
Shear	High
Tack	Medium N/inch²
Final Adhesion	High N/inch

Liner

Type	One side siliconised clay coated Kraft	
Colour and Finish	White	
Weight	120 g/m² ±10%	ISO 536
Thickness	108 µ ±10%	ISO 534
Transparency	n.a. %	DIN 53 147-64

Applications

Advertising specialties, high quality metallic decorations and promotional labels.

Printing Methods

Printable in UV and solvent based screenprinting and offset UV.
Testing for suitability between media, printers and inks is always recommended prior to use.

Shelf life

36 months, applicable only to the material delivered by Ritrama which has not undergone further processing, under the following ***STORAGE CONDITIONS***:

- This material must be stored at a temperature of 22℃ ± 2℃ and 50 ± 5% of Relative Humidity.
- Storage area must be dry and clean.
- Keep the material in the original packaging when not used in order to protect it from dust and contamination.
- Do not expose to direct sunlight or heat sources.

All Ritrama products are subject to strict manufacturing controls to guarantee good quality products. The above information is based on research believed to be reliable, but does not constitute a warranty. All material should be tested by the purchaser to determine suitability of the product for their purposes.
All information is subject to change without prior notice.

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Technical Data Sheet

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VISCOM-RI-MARK - RIGID VINYLS

04974 RI-223 GLOSS GOLD ASP26 PERMANENT WK120

Face Material

Gloss gold metallised rigid vinyl.

Type	Rigid vinyl	
Colour and Finish	Gloss gold	
Weight	105 g/m² ±10%	ISO-536
Thickness	80 µ ±10%	ISO 534-80

Adhesive

Solvent based acrylic permanent adhesive featuring high cohesion and good water resistance. Designed for a wide variety of substrates such as glass, ABS, PS, PVC. Unsuitable for apolar surfaces (like PE and PP).

Reference	ASP26 permanent
Type	Acrylic permanent
Min. Appl. Temp.	+10℃
Service Temp.	-20℃/+130℃
Shear	High
Tack	Medium N/inch²
Final Adhesion	High N/inch

Liner

Type	One side siliconised clay coated Kraft	
Colour and Finish	White	
Weight	120 g/m² ±10%	ISO 536
Thickness	108 µ ±10%	ISO 534
Transparency	n.a. %	DIN 53 147-64

Applications

Advertising specialties, high quality metallic decorations and promotional labels.

Printing Methods

Printable in UV and solvent based screenprinting and offset UV.
Testing for suitability between media, printers and inks is always recommended prior to use.

Shelf life

36 months, applicable only to the material delivered by Ritrama which has not undergone further processing, under the following ***STORAGE CONDITIONS***:

- This material must be stored at a temperature of 22℃ ± 2℃ and 50 ± 5% of Relative Humidity.
- Storage area must be dry and clean.
- Keep the material in the original packaging when not used in order to protect it from dust and contamination.
- Do not expose to direct sunlight or heat sources.

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